












Date: Wednesday, 7/11/2007 3:05:49 PM
 User: King Johnston

Process Sheet

Spice
 813 07109111

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY
 Job Number : 33510 *7*
 Estimate Number : 10385
 P.O. Number : *N/A*
 This Issue : 7/11/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL / MED FAB
 Previous Run : 32032
 Part Number : D3065041
 Drawing Number : D3065 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : *N/A*
 Due Date : 7/30/2007 Qty: 250 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev. C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	33510A	STEP SPACER	
			
Comment: Sub-Component STEP SPACER D3065-1 B <u>33510A</u> mf			
2.0	33510B	STEP SPACER	
			
Comment: Sub-Component STEP SPACER D3065-3 B <u>33510B</u> mf			
3.0	33510C	STEP LEG	
			
Comment: Sub-Component STEP LEG D3065-5 B 33510B <u>33510C</u> mf			
4.0	33510D	STEP SPACER	
			
Comment: Sub-Component STEP SPACER D3065-7 B <u>33510D</u> 07-11-21 mf			
5.0	MS20470AD44	Rivet, Universal Head	
			
Comment: Qty.: 30.0000 Each(s)/Unit Total : 7500.0000 Each(s) Rivet, Universal Head Pick: Qty Part Number Description Batch 30 MS20470AD44 Rivet m105125 mf 07-11-21			

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Number: 33510

Part Number: D3065041

Number:



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

mf 07-11-21 (5)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/11/21 (VS)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Wt

07-11-21 5

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(5) 07/11/21

Job Completion



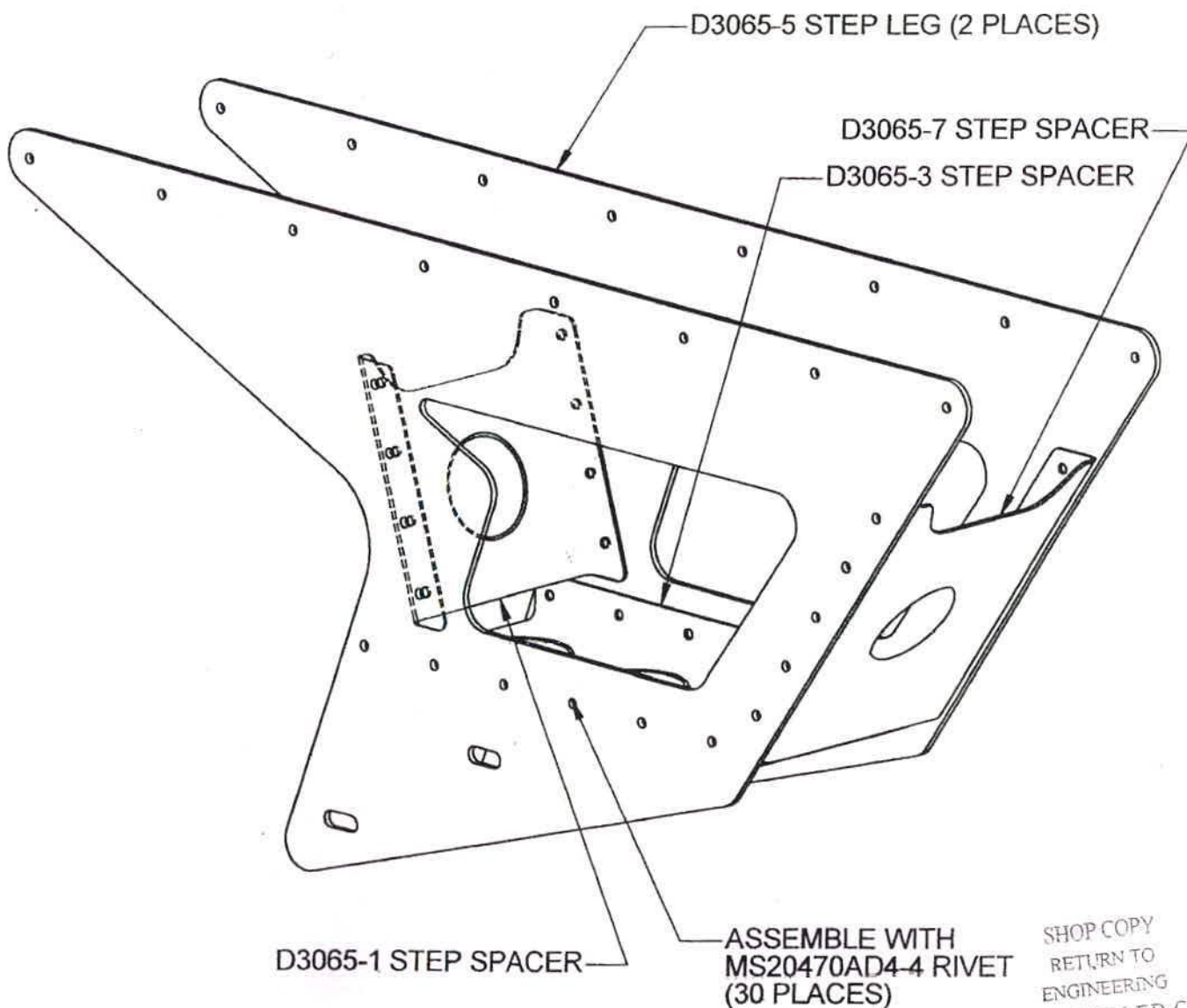
07/11/21



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. E SHEET 1 OF 1
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 *[Signature]*



D3065-041 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *33510*